

# TYPE APPROVAL CERTIFICATE

Certificate No: **TAP00000B4**Revision No: 3

This is to certify:					
That the Butterfly Valves					
with type designation(s) <b>ECONAXE- W201/L201, E</b>	CONAXE- VG				
Wouter Witzel E Losser, Overijssel, N					
	fication – Ships Pt.4 Ch.6 Piping systems ne DNVGL-CP-0186 – Type approval – Valves				
Application :					
Product(s) approved by this certificate is/are accepted for installation on vessels classed by DNV GL.					
Type: ECONAXE- W201/L201 ECONAXE- VG	Temperature range: Dependent on seal material (see certificate) Dependent on seal material (see certificate)		Sizes: DN50 to DN600 DN50 to DN300		
Issued at <b>Høvik</b> on <b>2021-</b> 0	03-29				
This Certificate is valid unti		for <b>DNV</b>			
Approval Engineer: Rob O	enemans	Zeinab Sharifi			
		Head of Section			

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This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.



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## **Product description**

Butterfly valves, wafer or lug type. Body lining integrated with the valve seat.

Type: Éconaxe

Body: W201 (flangeless wafer type) and L201 (lugged wafer type)

Sizes: DN50, DN65, DN80, DN100, DN125, DN150, DN200, DN250, DN300, DN350, DN400, DN450, DN500, DN600

Design pressure: 20 bar/Class 150

Body: VG (Flangeless wafer type with centring lugs)

Sizes: DN50, DN65, DN80, DN100, DN125, DN150, DN200, DN250, DN300

Design pressure: 16 bar/Class 150

## Materials:

viatorialo.				
Valve part	Material type	Material-grade/no., standard		
Body	Austenitic stainless-steel	1.4408, EN 10213		
	castings	CF8M, ASTM A351		
		CF3M, ASME SA351		
	Carbon steel castings	WCB, ASTM A216		
		1.0619, EN 10213		
	Aluminium Bronze	CC333G		
Disc	Austenitic stainless-steel	1.4408, EN 10213		
	castings	CF8M, ASTM A351		
		CF3M, ASME SA351		
	Aluminium Bronze	CC333G		
lining/seat	Graphite, austenitic	RTFE, NBR, EPDM, FPM,		
-	stainless-steel alloys	1.4401, Inconel 625		

## Application/Limitation

The valves are approved for use in ship piping, machinery piping and cargo piping systems.

Maximum allowable pressure shall be according to the relevant tables in EN 12516-1.

Permissible temperatures dependent on lining/seat materials:

Type of rubber	Min. temperature	Max.
		temperature
NBR	-25°C	100°C
EPDM	-35°C	130°C
FPM (Viton B)	-20°C	200°C
CSM	-20°C	135°C
RTFE*	-29°C	204°C

<sup>\*</sup>pressure/temperature ratings acc. to API 609.

Materials and material protection chosen for the specific system shall be suitable for the intended medium and environmental conditions. Valves of austenitic stainless steel shall not be used in direct contact with seawater.

These valves may be used for bilge suction when fitted in connection with a non-return valve.

Bilge valves and shipside valves shall be arranged for manual operation even if these valves are remote controlled. A portable hand pump is not accepted as equivalent to manual operation.

When used as shipside valves the disc must not extend outside the hull plating in open position.

The approval does not include any operating gear for remote control of the valves.

Valves having EPDM lining shall not be used in hydrocarbon service.

## Type Approval documentation

Doc./drawing number -rev	Doc./drawing tittle	Date
D-DAAA019-A	Econaxe W201/L201, DN50/DN400	2016-04-14
DN50 to DN400, one calculation report	Stress Calculation, Rev.B -Body Econaxe W201	-
for each size.		
DN50 to DN400, one calculation report	Stress Calculation, Rev. B-Disc Econaxe	-
for each size.		

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DN50 to DN400, one calculation report for each size.	Stress Calculation, Rev. B-Shaft Econaxe	-
M14-H, M22-E, M34-D, M50-F, M132-B, M135-B	Material data sheets	-
IBB-1500/LRHAM1573573/13 IBB-1484/LRHAM1573573/5 IBB-1486/LRHAM1573573/6 IBB-1492/LRHAM1573573/9 IBB-1490/LRHAM1573573/8 IBB-1488/LRHAM1573573/7 IBB-1488/LRHAM1573573/1 IBB-1482/LRHAM1573573/4 IBB-1478/LRHAM1573573/2 IBB-1478/LRHAM1573573/2 IBB-1476/LRHAM1573573/1 IBB-1480/LRHAM1573573/1 IBB-1480/LRHAM1573573/3 Material Data Sheet M217-B GD103-02-06-01-007-B-Body Econaxe W201-Wafer DN450 to DN600	Fire test report, DN50-Dry, PN10, CS body+SS ring. Fire test report, DN50-Outlet, PN10, CS body+SS ring. Fire test report, DN50-Inlet, PN10, CS body+SS ring. Fire test report, DN80-Dry, PN10, SS body+SS ring. Fire test report, DN80-Outlet, PN10, SS body+SS ring. Fire test report, DN80-Inlet, PN10, SS body+SS ring. Fire test report, DN125-Dry, PN10, CS body+SS ring. Fire test report, DN125-Outlet, PN10, CS body+SS ring. Fire test report, DN125-Inlet, PN10, CS body+SS ring. Fire test report, DN200-Dry, PN10, CS body+SS ring. Fire test report, DN200-Outlet, PN10, CS body+SS ring. Fire test report, DN200-Inlet, PN10, CS body+SS ring. Fire test report, DN200-Inlet, PN10, CS body+SS ring. Austenitic Stainless-Steel Casting Calculations Econaxe W201- DN450_DN600	2015-12-03 2015-12-01 2015-12-02 2015-12-02 2015-12-01 2015-12-03 2015-12-01 2015-12-01 2015-12-01 2015-12-01 2015-12-01 2015-12-01 2016-06-29 2020-04-17
GD103-02-06-01-007-B-Body Econaxe VG-Wafer_DN50 to DN300	Calculations Econaxe VG - DN50 to DN300	2020-04-17
DDA1800-B, DDA2000-C, DDA2400-C	Body casted - Econaxe W201 - DN 450 to DN 600	-
DDB1800-B, DDB2000-C, DDB2400-C	Body casted - Econaxe L201 - DN 450 to DN 600	-
DDG0200- <u>B</u> , DDG0300- <u>B</u> , DDG0400- <u>B</u> , DDG0500- <u>B</u> , DDG0600- <u>B</u> , DDG0800- <u>C</u> , DDG1000- <u>B</u> , DDG2500-B	Body casted - Econaxe VG - DN 50 to 300	-
DGA1800-B, DGA2000-B, DGA2400-B,	Body machined - Econaxe W201 - DN 450 to DN 600	-
DGB1800-B, DGB2000-B, DGB2400- <u>C</u>	Body machined - Econaxe L201 - DN 450 to DN 600	-
DGA1801-A, DGA2001-A, DGA2401-A,	Body machined - Econaxe W201 - DN 450 to DN 600 (thick bearing)	-
DGB1801-A, DGB2001-A, DGB2401-A	Body machined - Econaxe L201 - DN 450 to DN 600 (thick bearing)	-
DGG0200-A, DGG0301-A, DGG0400-A, DGG0500-A, DGG0600-A, DGG0800-B, DGG04000-B, DGG0400-B, DGG040-B,	Body machined - Econaxe VG - DN 50 to DN 300	-
DGG1000- <u>B</u> , DGG1200- <u>B</u> , DGG2500-A PDS03.11.001 - Econaxe - W201	Product Data Sheet - Econaxe W201	30/01/2020
PDS03.12.001 - Econaxe - L201	Product Data Sheet - Econaxe L201	30/01/2020
PDS03.13.001 - Econaxe - VG	Product Data Sheet - Econaxe VG	17/04/2020
DDAAA017-F	GA Drawing - Econaxe W201 & L201 DN 50-600	-
DTADA000-A	GA Drawing - Econaxe VG - DN 50-300	-
100.02.M014-I - 1.4408-A351 CF8M (SS cast)	Material Data Sheet - M014	-
100.02.M020-E - CC333G (Alu-Bronze Cast)	Material Data Sheet - M020	-

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100.02.M022-F - 1.0619-A216 WCB (CS Material Data Sheet - M022 Cast)

100.02.M217-C - A351 CF3M, 2.8 Mo Material Data Sheet - M217 (SS Cast)

100.02.M239-A - AC-42100 (Alu-alloy Material Data Sheet - M239 Cast)

#### **Tests carried out**

Fire test reports in accordance with ISO 10497, 2010 Edition.

### **Production testing**

Each valve body shall be subjected to:

- hydrostatic pressure test at 1.5 times the maximum working pressure at room temperature.
- seat leakage testing at 1.1 times the maximum working pressure in the valve flow direction.

Testing shall follow procedures and acceptance criteria in EN12266-1 (leakage rate A).

#### Certification

The Society's product certificates are required for valves with *DN* > 100 mm having a design pressure, *p*>16 bar and for ship side valves with *DN* > 100 mm regardless of pressure rating. For other valves, works certificate will be accepted. Valve bodies shall be delivered with material certificates in accordance with DNVGL-RU-SHIP Pt.4 Ch.6 Sec.2 Table 3. Approval of manufacturer is required for VL and W material certificates.

## **Marking of product**

For traceability to this type approval the valves are to be marked as a minimum with:

- manufacturer's name or trade mark
- valve type designation
- size
- maximum design pressure and temperature
- arrow to indicate direction of flow

# Periodical assessment

For retention of the Type Approval, a DNV GL Surveyor shall perform periodical assessment after two years (+/- 90 days) and after 3.5 years (+/- 90 days) to verify that the conditions for the approval are complied with. Reference is made to DNVGL-CP-0338.

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